INSTRUCTIONS FOR SOLDER POT ASSEMBLY

NOTE: Assemble Pots Inverted As Shown
Solder Pots 12, 12C, 12T, 36, 36C, 36T
37, 37C, 37T, 70, 70T, 75, 75T

ASSEMBLY

1/4-20 x 1 3/8 RD HD MCH SC
BASE CASTING

3/16" FIBER WASHER

ELEMENT

.015 FIBERFRAX WASHER
INNER RING CASTING

CRUCIBLE CASTING (#36 SHOWN)

SUPPLEMENTARY DETAIL FOR THERMOSTAT (SUFFIX "T") POTS
CONNECTORS — TO ELEMENT PINS

CORD
CONTROL KNOB,
THERMOSTAT HOUSING
6-32 x 1/8" MACH. SCREW

1/4

6-32 x 5/16" MACH. SCREW
THERMOSTAT CRUCIBLE CASTING
(REPLACING STANDARD CASTING
SHOWN ABOVE (# 36T SHOWN)

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